

# DEUTSCH CONNECTOR TOOLS RWT-005 + RWT-006



## RWT-005 CRIMP TOOL INSTRUCTIONS



1. Ensure tool is reset by completely depressing handles.
2. Strip insulation from wire.
3. Insert contact into the appropriate size tool, barrel up.



4. Depress handles until contact is held, but not crimped.



5. Place the stripped end of the wire in the crimp barrel, ensuring there are no stray wire strands and fully depress tool handles.

### REMOVING INTERNAL WEDGEHOOKS



1. Use the end of the tool to hook the wedgehook as shown.



2. With wedgelock sufficiently hooked, firmly pull wedgelock out of connector body.

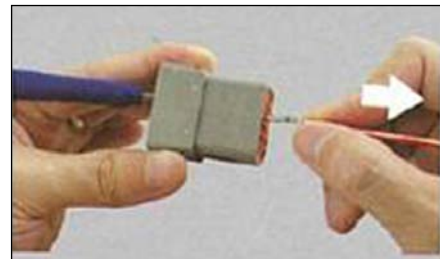
### REMOVING INDIVIDUAL CONTACTS



Wedgehook Removal Tool  
Part No. RWT-006



1. Use flat edge of tool to lift tab holding contact.

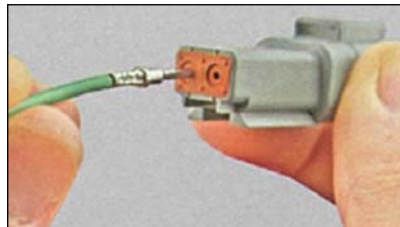


2. With contact tab held open, gently pull contact out.

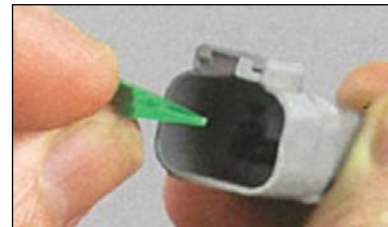
## CONTACT INSERTION INSTRUCTIONS FOR CPS-118 TO CPS-131



1. Hold crimped contact approximately 25mm behind the contact barrel.



2. Hold connector with rear grommet toward the contact. Push contact into connector grommet until a click is felt. Gently pull back to confirm contact is locked in place.



3. Once all contacts are in place, insert wedgelock. The wedgelock will snap into place securing the contacts.